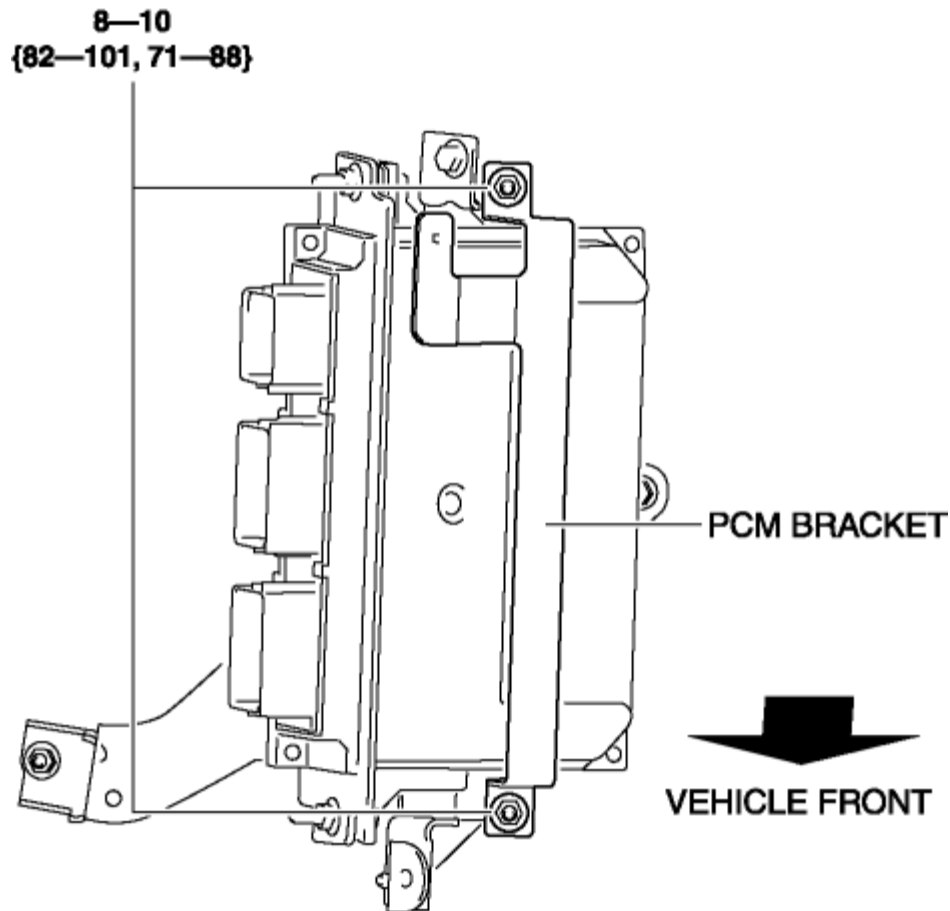


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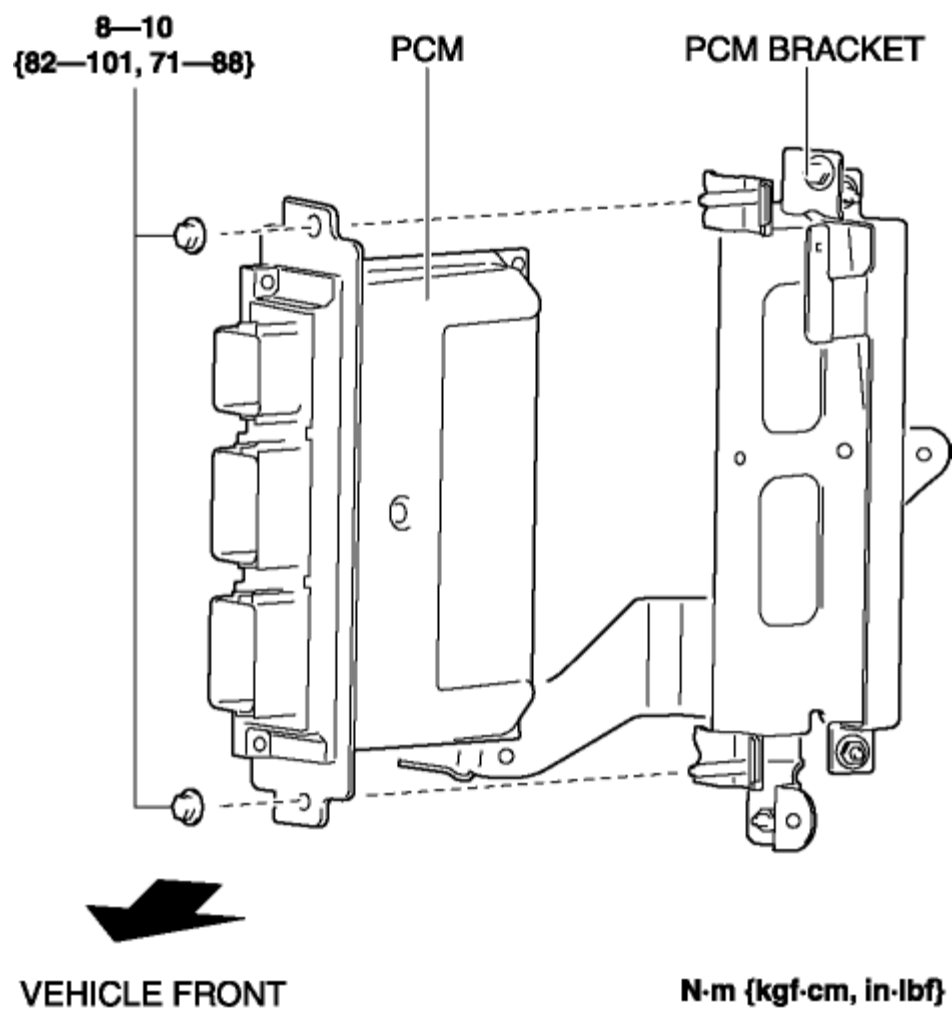
PCM REMOVAL/ INSTALLATION [MZI 3.7 V6]

1. Disconnect the negative battery cable. (See [BATTERY REMOVAL/ INSTALLATION \[MZI 3.7 V6\]](#) .)
2. Remove the battery and battery tray. (See [BATTERY REMOVAL/ INSTALLATION \[MZI 3.7 V6\]](#))
3. Remove all connectors and clips which may interfere with servicing.
4. Loosen the PCM bracket nuts.

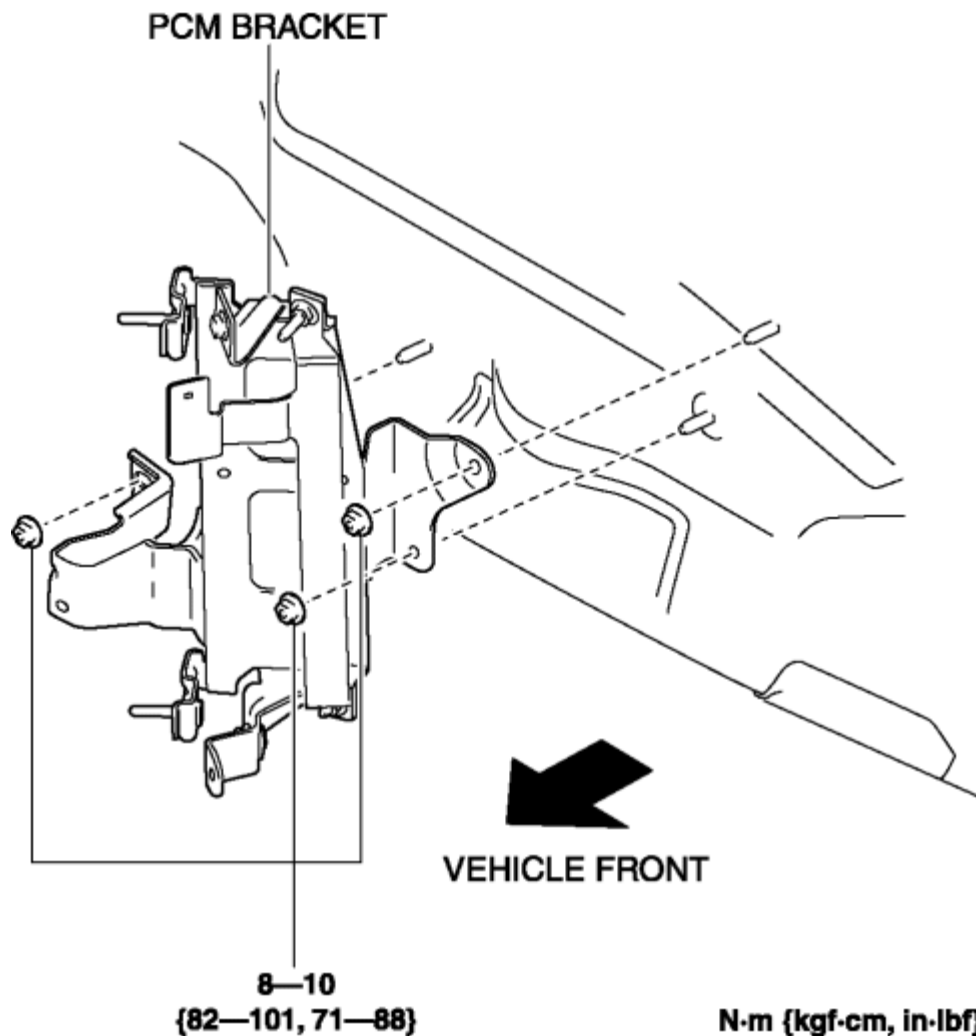


N·m {kgf·cm, in·lbf}

5. Remove the PCM from the PCM bracket.



6. Remove the PCM bracket.



7. Install in the reverse order of removal.

8. When replacing the PCM on the vehicles, perform the following:

- PCM configuration (See [PCM CONFIGURATION \[MZI 3.7 V6\]](#).)
- Immobilizer system component replacement/key addition and clearing (See [IMMOBILIZER SYSTEM-RELATED PARTS PROGRAMMING \[KEYLESS ENTRY SYSTEM\]](#).) (See [IMMOBILIZER SYSTEM-RELATED PARTS PROGRAMMING \[ADVANCED KEYLESS ENTRY AND PUSH BUTTON START SYSTEM\]](#).)

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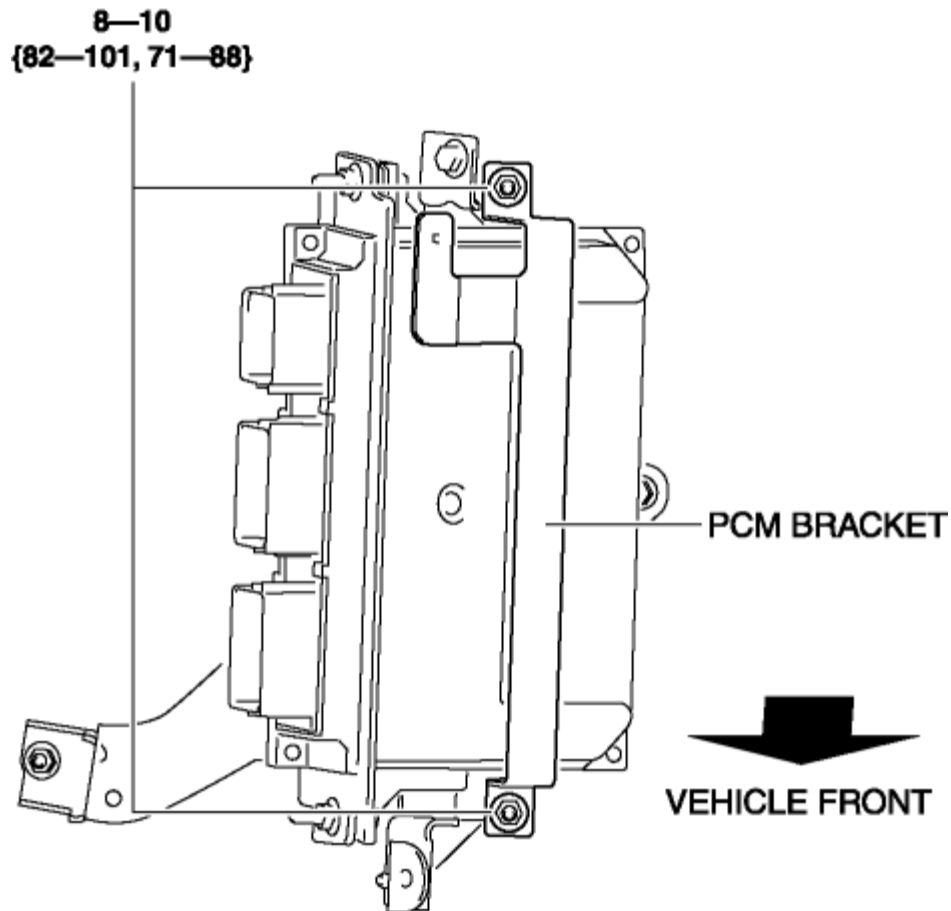
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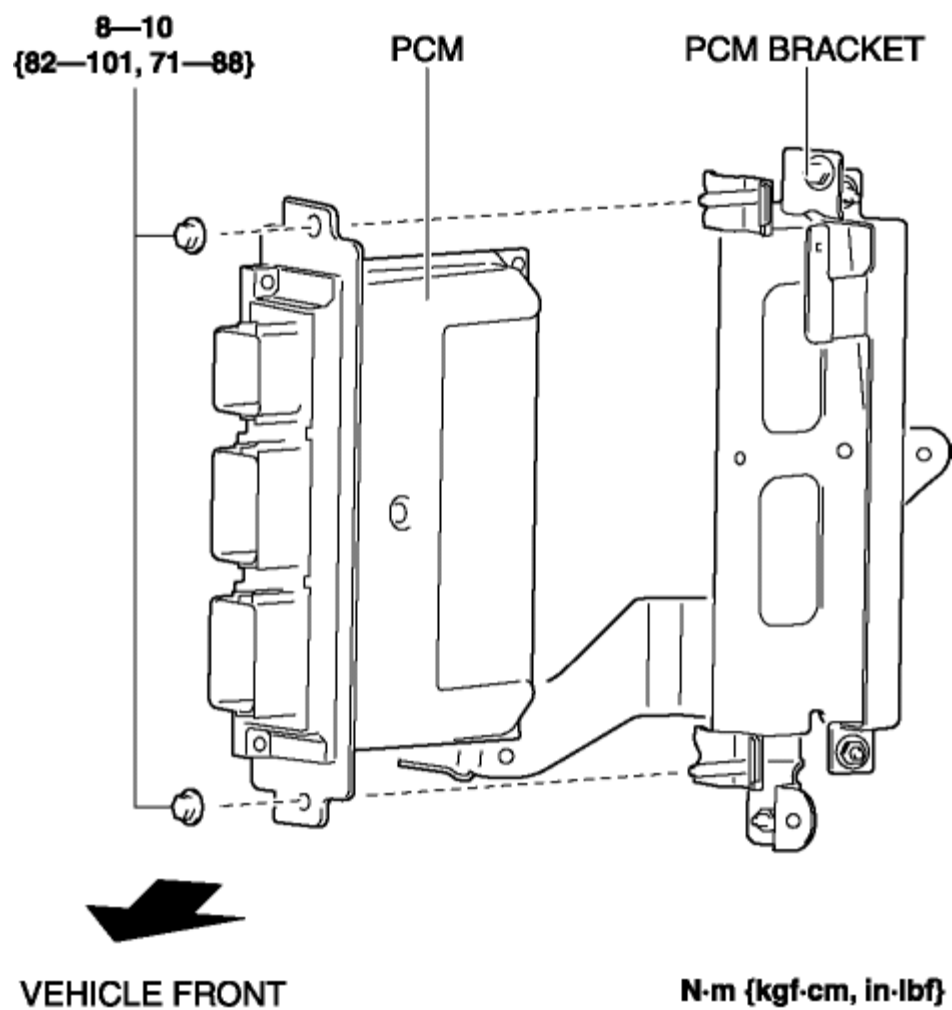
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PCM REMOVAL/ INSTALLATION [MZI 3.7 V6]

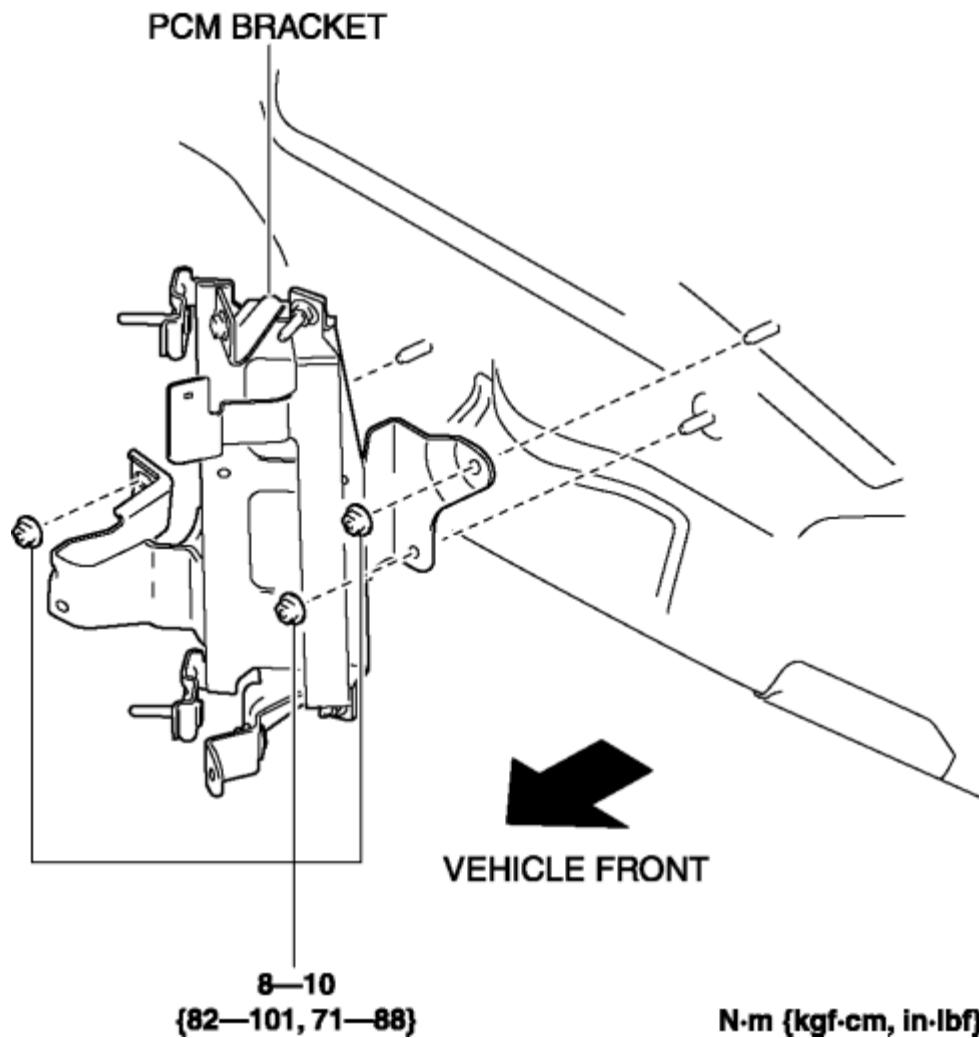
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