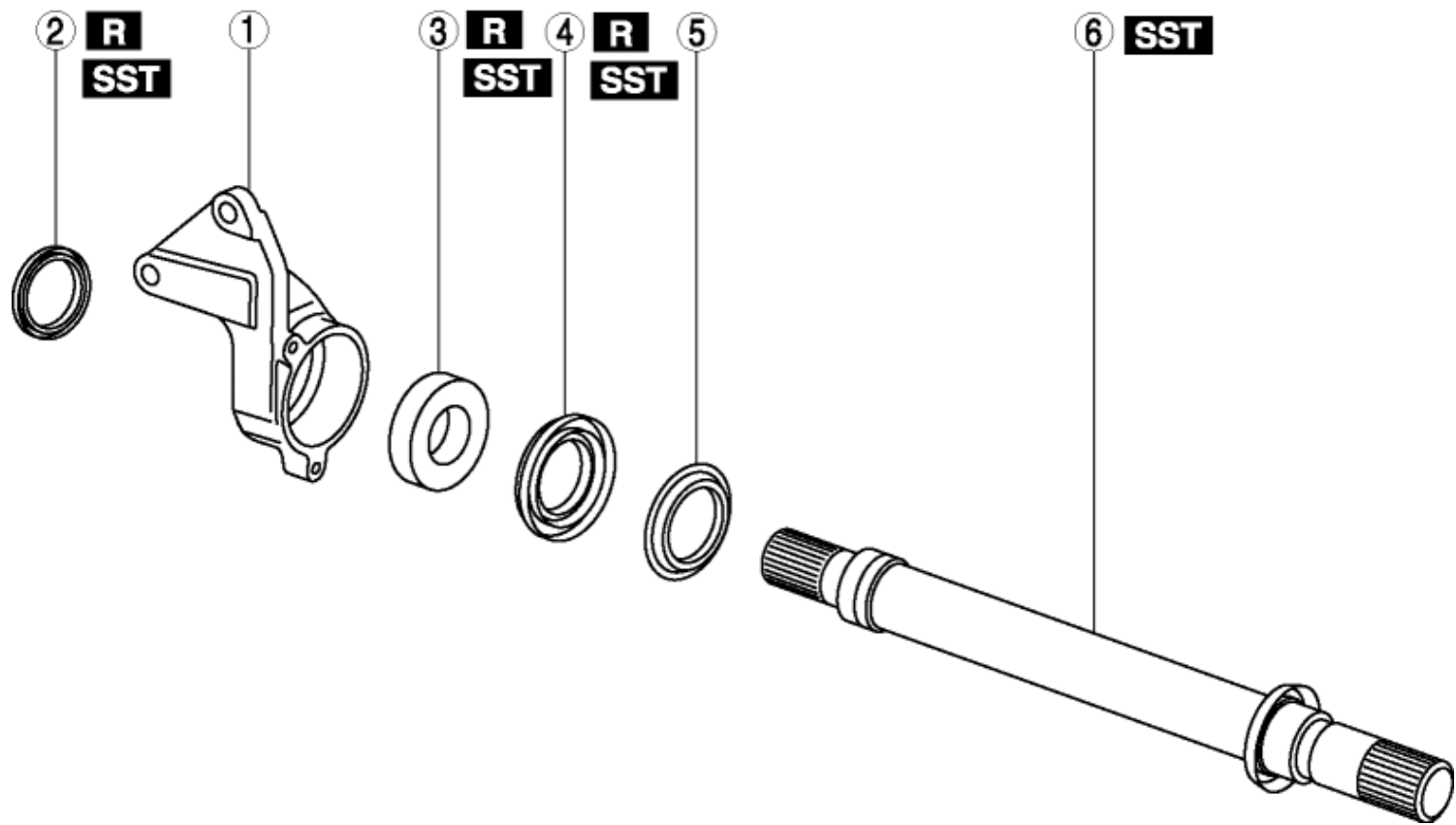


2012 - Mazda6 - DriveLine/ Axle

JOINT SHAFT ASSEMBLY [MZR 2.5]

1. Assemble in the order indicated in the table.



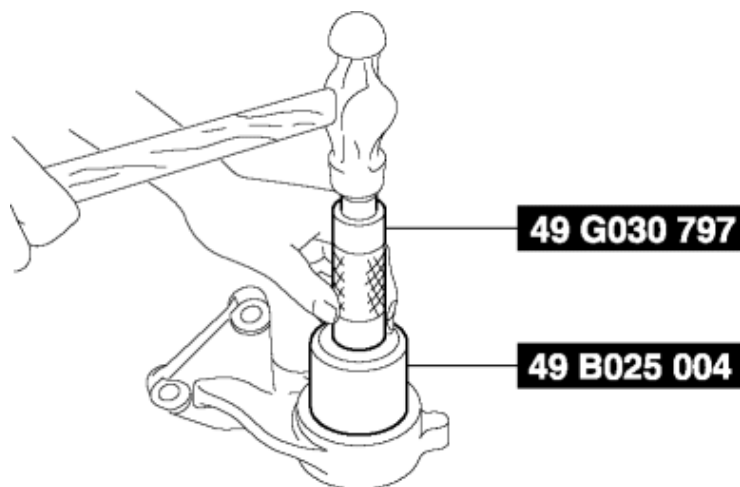
1	Bracket
2	Dust seal (RH) (See Dust Seal (RH) Assembly Note.)
3	Bearing (See Bearing Assembly Note.)
4	Dust seal (LH) (See Dust Seal (LH) Assembly Note.)
5	Dust cover

6 Joint shaft

(See [Joint Shaft Assembly Note](#).)

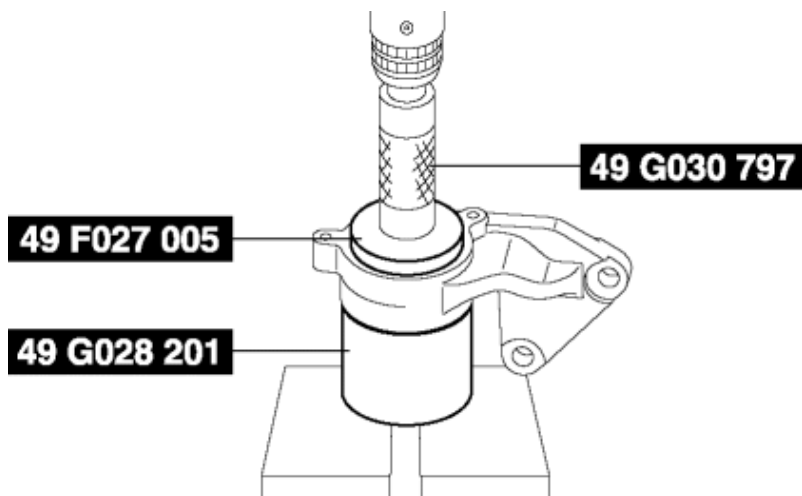
Dust Seal (RH) Assembly Note

1. Apply grease to a new dust seal lip.
2. Install the dust seal (RH) using the **SSTs**.



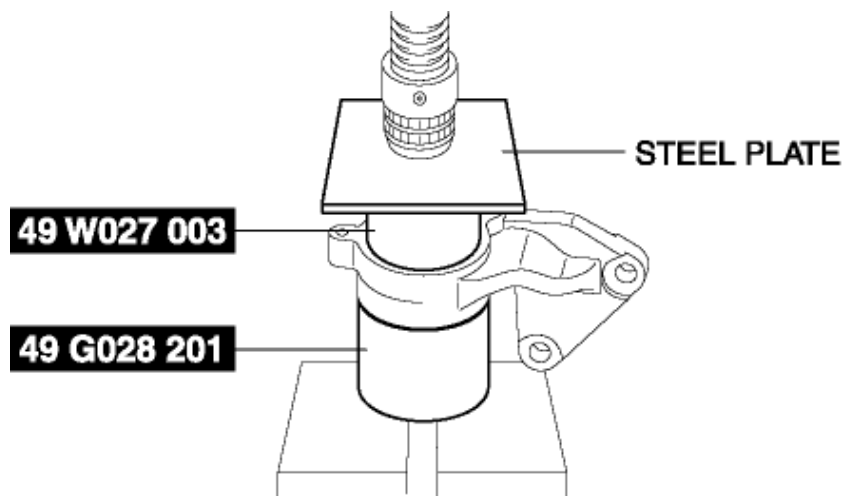
Bearing Assembly Note

1. Install a new bearing using the **SSTs**.



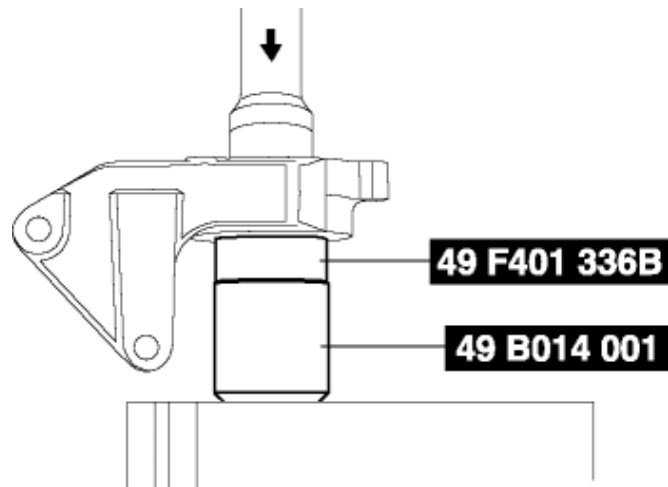
Dust Seal (LH) Assembly Note

1. Apply grease to a new dust seal lip.
2. Install a new dust seal (LH) using the **SSTs** and steel plate.



Joint Shaft Assembly Note

1. Assemble the joint shaft using the **SSTs** and a press.



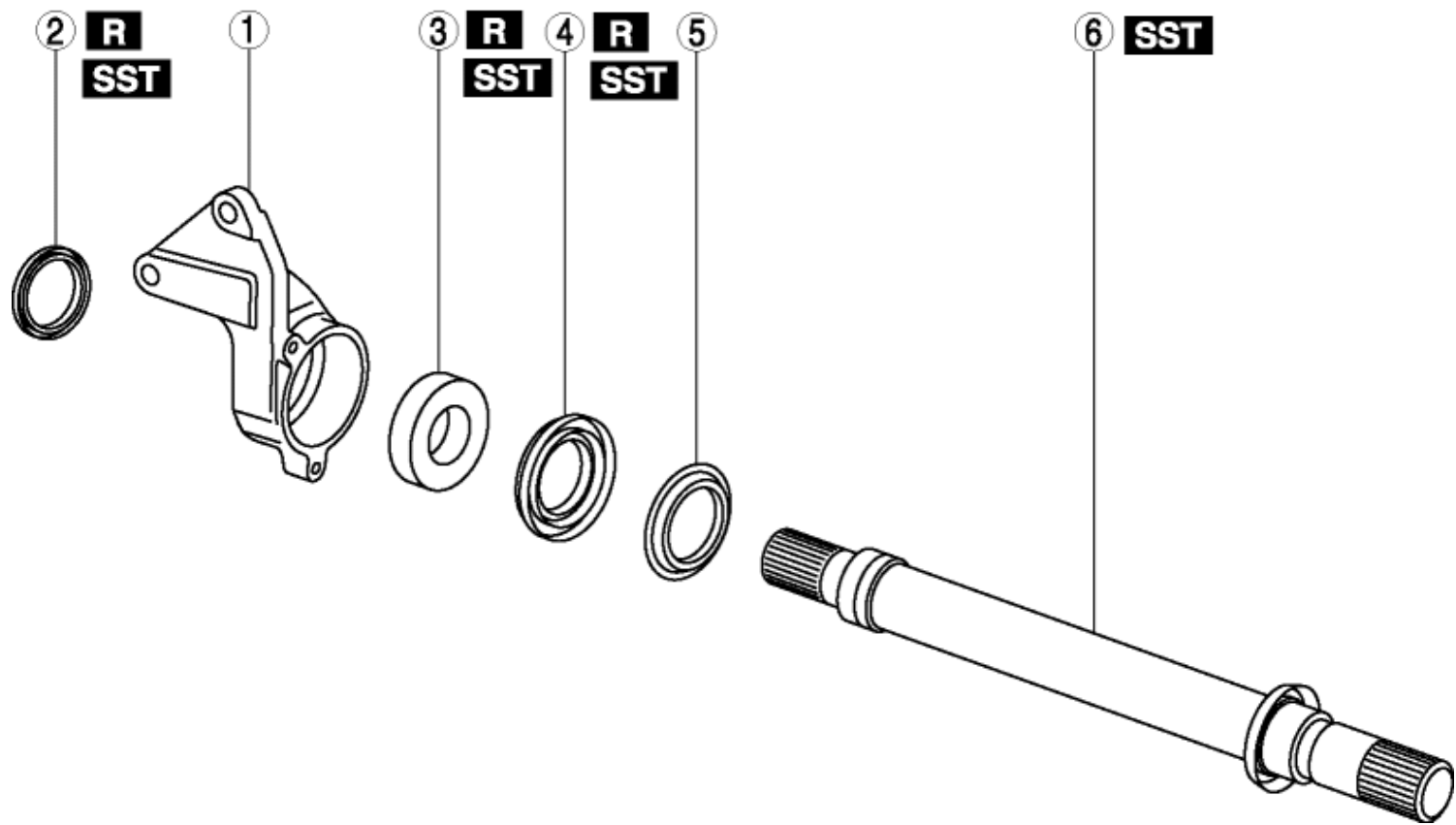
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2012 - Mazda6 - DriveLine/ Axle

JOINT SHAFT ASSEMBLY [MZR 2.5]

1. Assemble in the order indicated in the table.



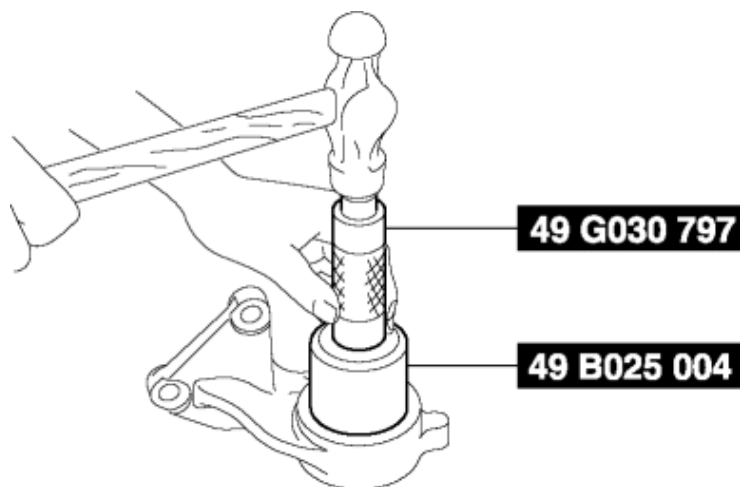
1	Bracket
2	Dust seal (RH) (See Dust Seal (RH) Assembly Note.)
3	Bearing (See Bearing Assembly Note.)
4	Dust seal (LH) (See Dust Seal (LH) Assembly Note.)
5	Dust cover

6 Joint shaft

(See [Joint Shaft Assembly Note](#).)

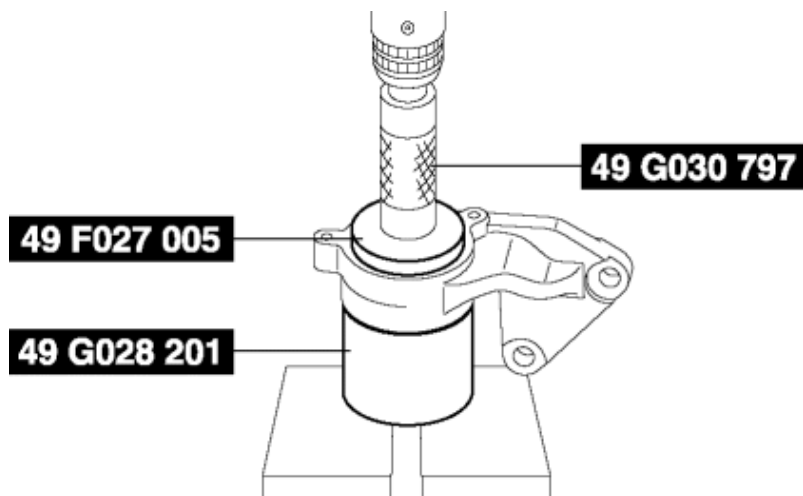
Dust Seal (RH) Assembly Note

1. Apply grease to a new dust seal lip.
2. Install the dust seal (RH) using the **SSTs**.



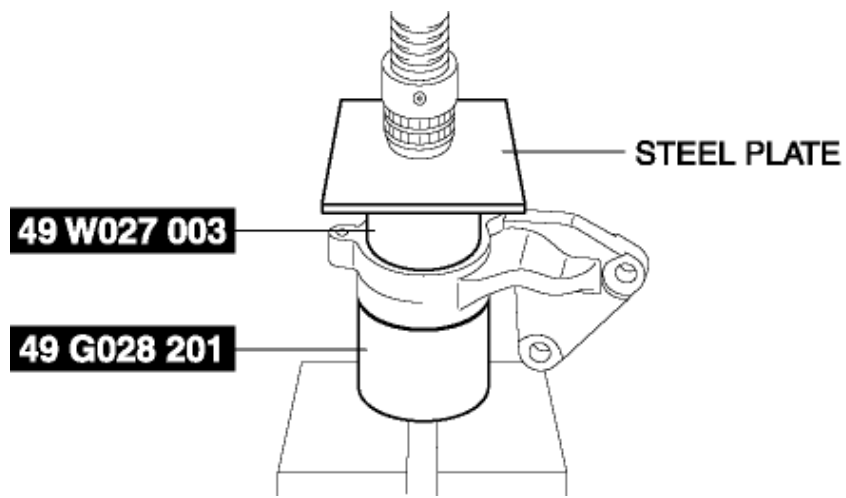
Bearing Assembly Note

1. Install a new bearing using the **SSTs**.



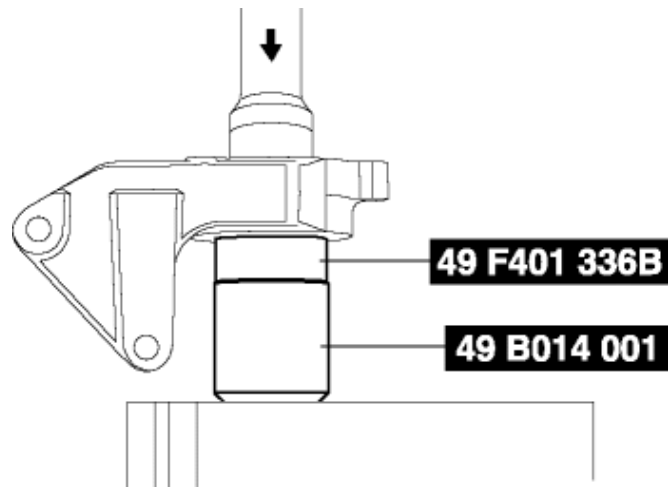
Dust Seal (LH) Assembly Note

1. Apply grease to a new dust seal lip.
2. Install a new dust seal (LH) using the **SSTs** and steel plate.



Joint Shaft Assembly Note

1. Assemble the joint shaft using the **SSTs** and a press.



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