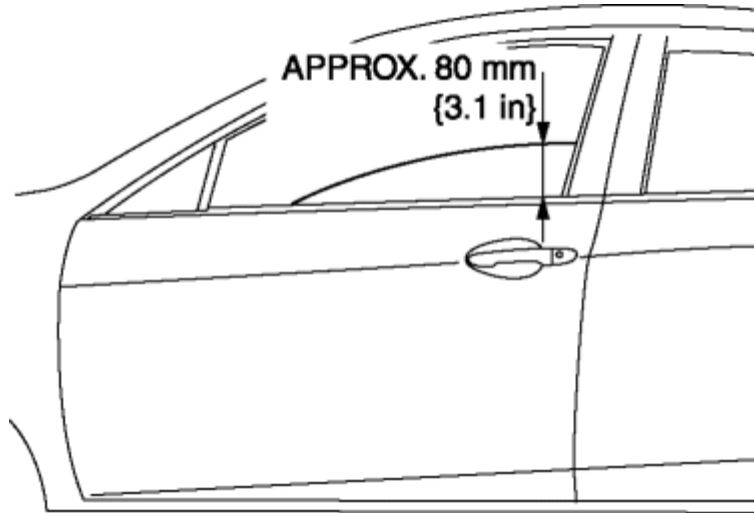


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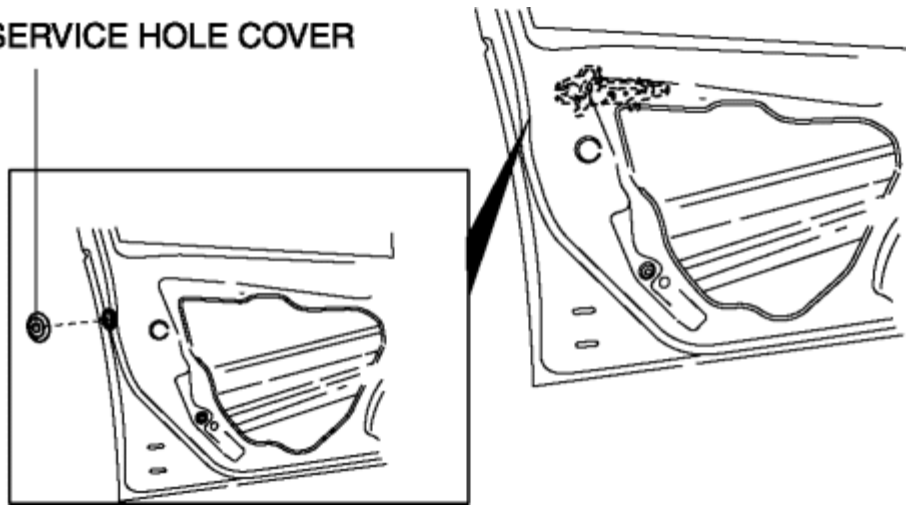
FRONT DOOR KEY CYLINDER REMOVAL/ INSTALLATION

1. To access the glass installation bolt, position the front door glass so that the distance from the top of the front door glass to the upper part of the front beltline molding is **approx. 80 mm { 3.1 in}** .



2. Disconnect the negative battery cable.
3. Remove the following parts:
 - a. Inner garnish (See [INNER GARNISH REMOVAL/ INSTALLATION.](#))
 - b. Front door trim (See [FRONT DOOR TRIM REMOVAL/ INSTALLATION.](#))
 - c. Front door speaker (See [FRONT DOOR SPEAKER REMOVAL/ INSTALLATION.](#))
 - d. Front door glass (See [FRONT DOOR GLASS REMOVAL/ INSTALLATION.](#))
 - e. Front door module panel (See [FRONT DOOR MODULE PANEL REMOVAL/ INSTALLATION.](#))
4. Remove the service hole cover.

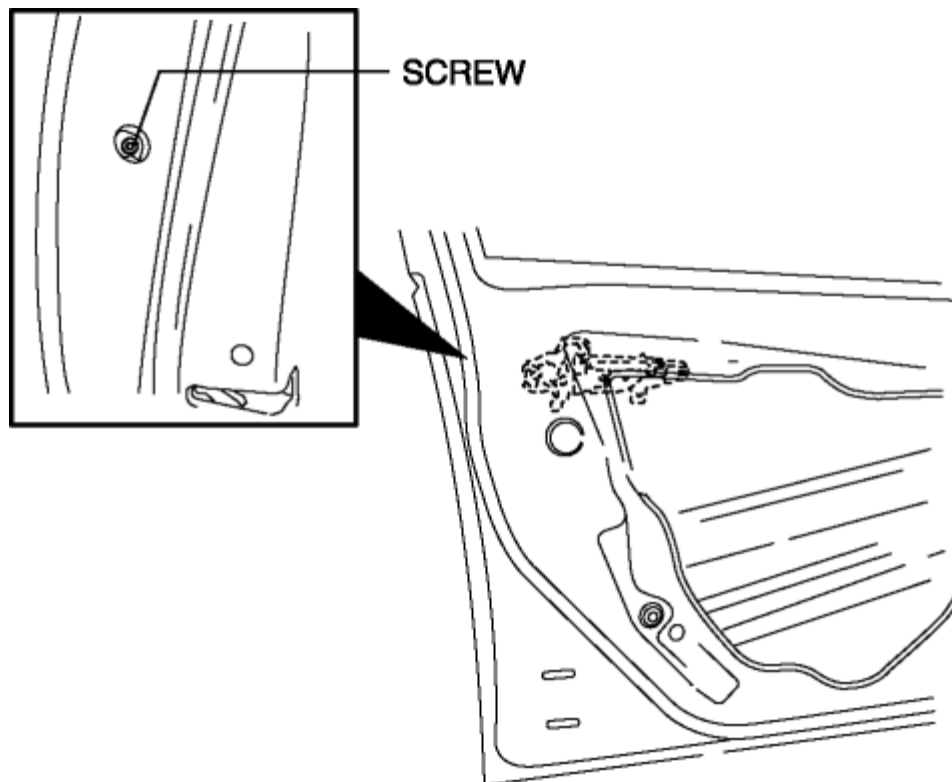
SERVICE HOLE COVER



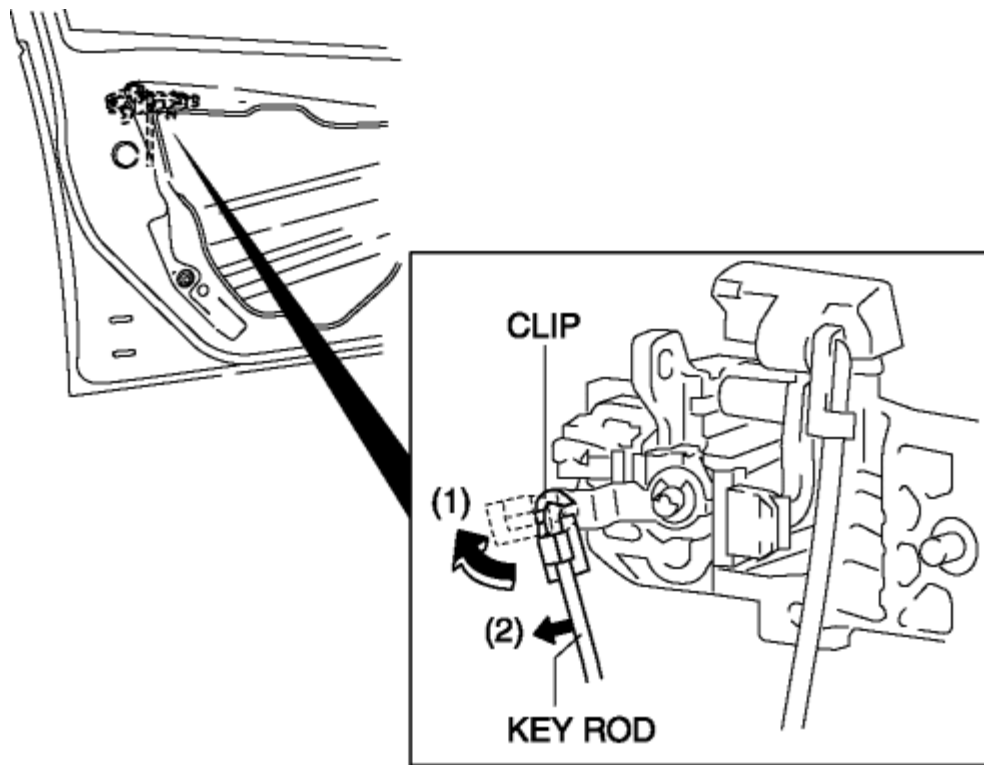
5. Remove the screw from the service hole.

NOTE:

- The screw cannot be removed because of the stopper.

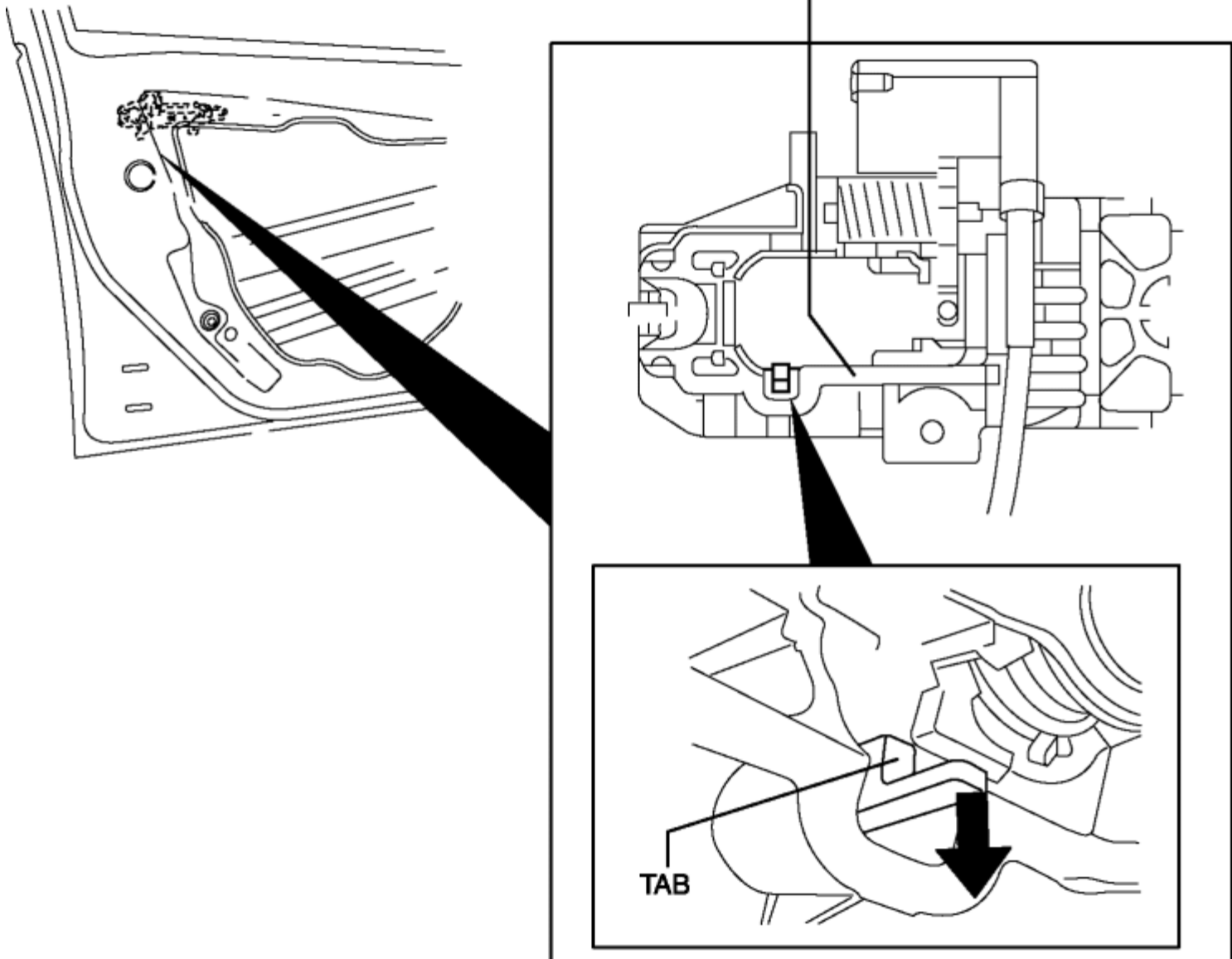


6. Lift the clip in the direction of the arrow (1), and pull out the key rod in the direction of the arrow (2).

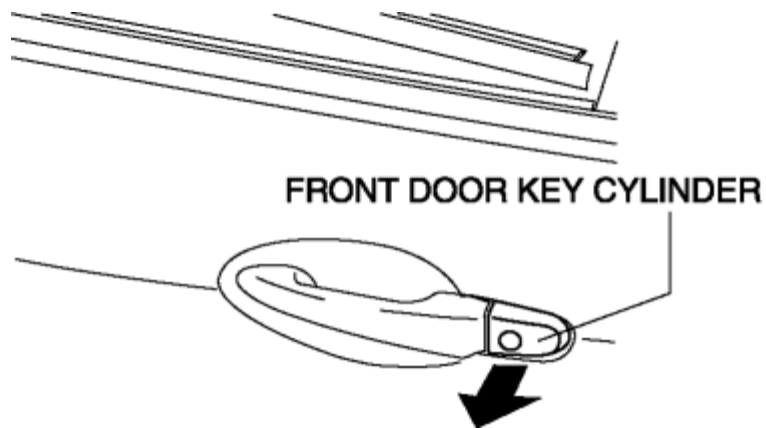


7. Press the tab on the front outer handle bracket in the direction of the arrow.

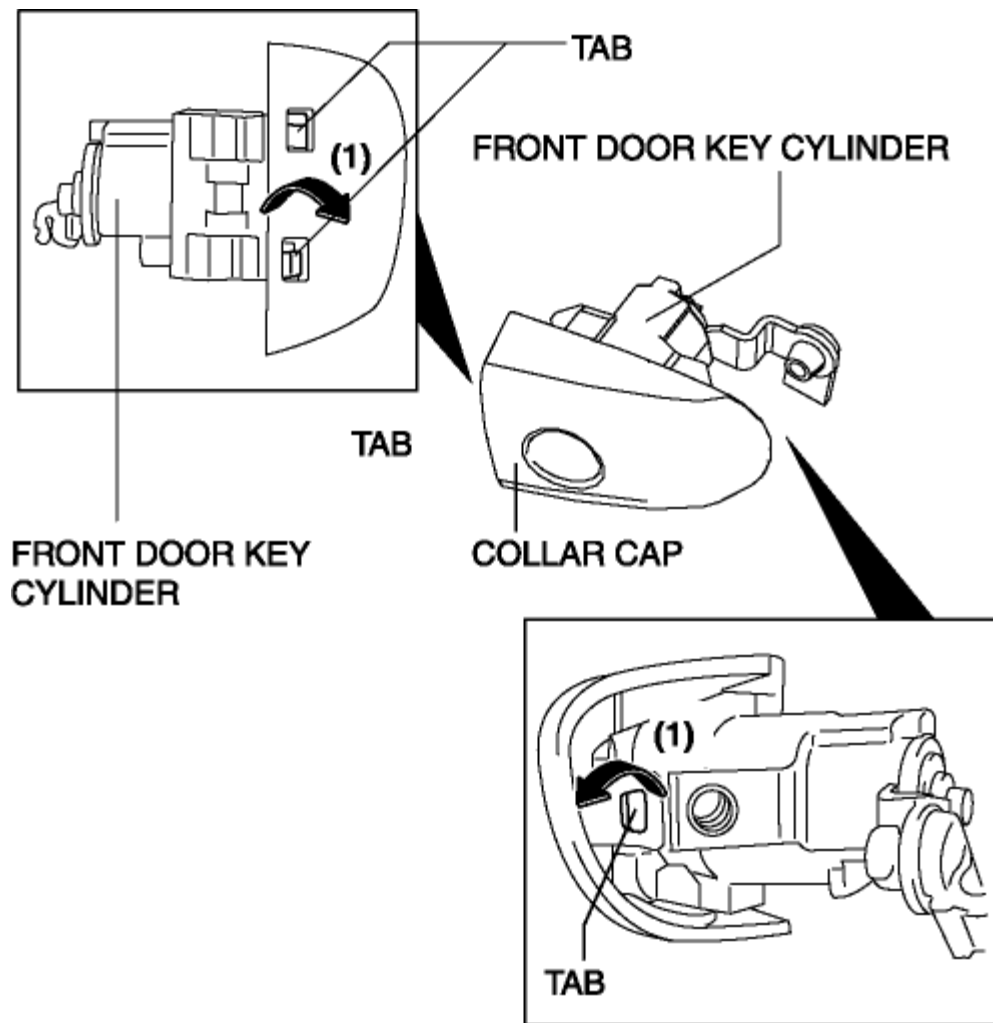
FRONT OUTER HANDLE BRACKET



8. Maintaining the condition in Step 7, remove the front key cylinder.



9. Using a tape-wrapped fastener remover, press up the collar cap in the direction of the arrow shown in the arrow, press aside the front door key cylinder tabs (1), and remove the collar cover from the front door key cylinder.



10. Install in the reverse order of removal.

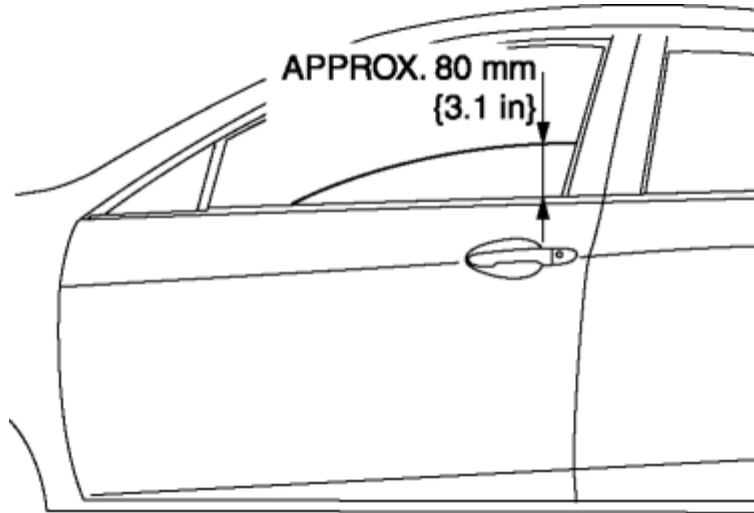
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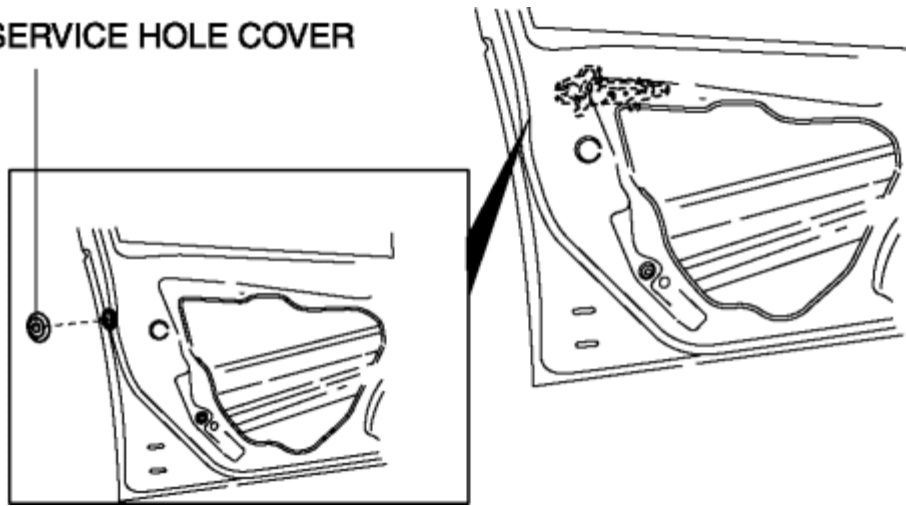
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4. Remove the service hole cover.

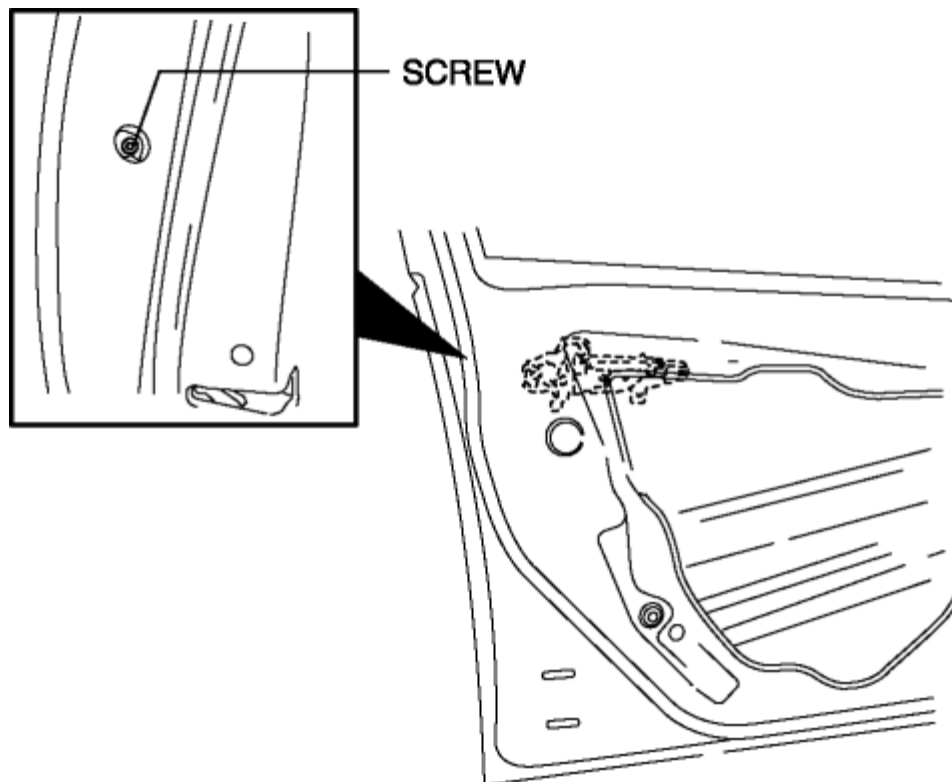
SERVICE HOLE COVER



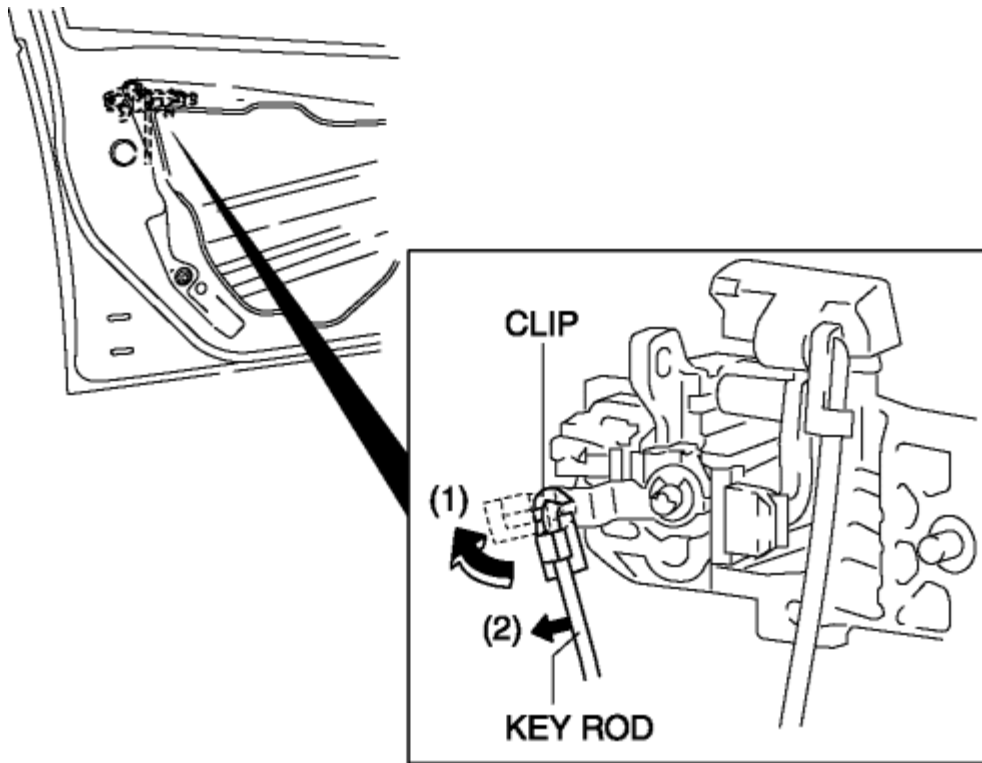
5. Remove the screw from the service hole.

NOTE:

- The screw cannot be removed because of the stopper.

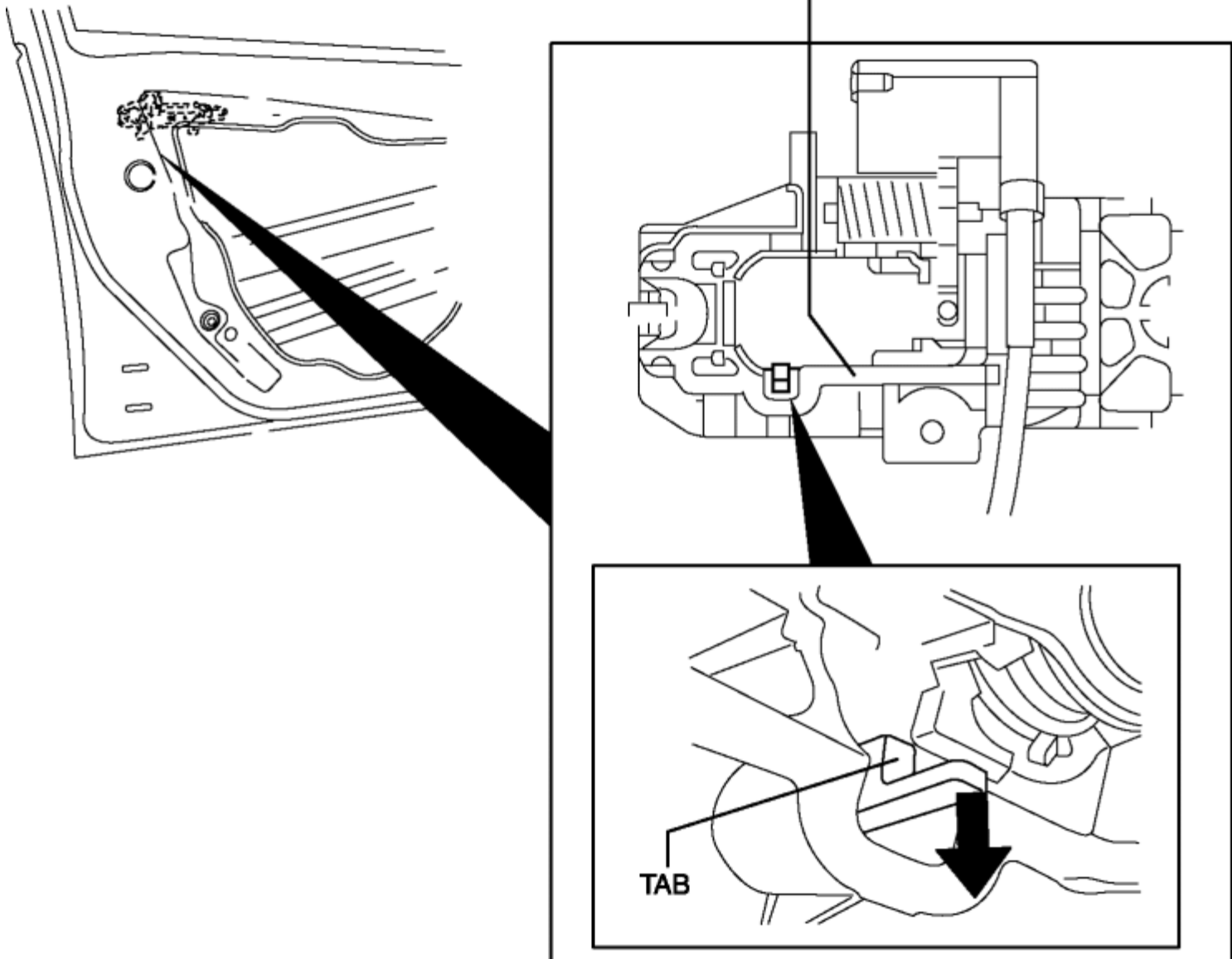


6. Lift the clip in the direction of the arrow (1), and pull out the key rod in the direction of the arrow (2).

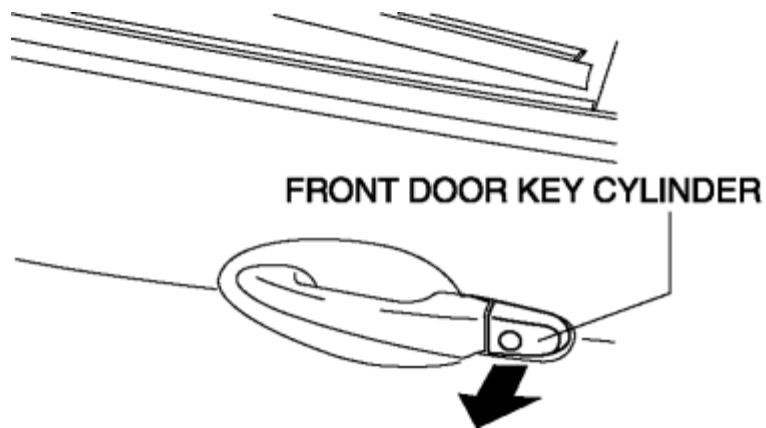


7. Press the tab on the front outer handle bracket in the direction of the arrow.

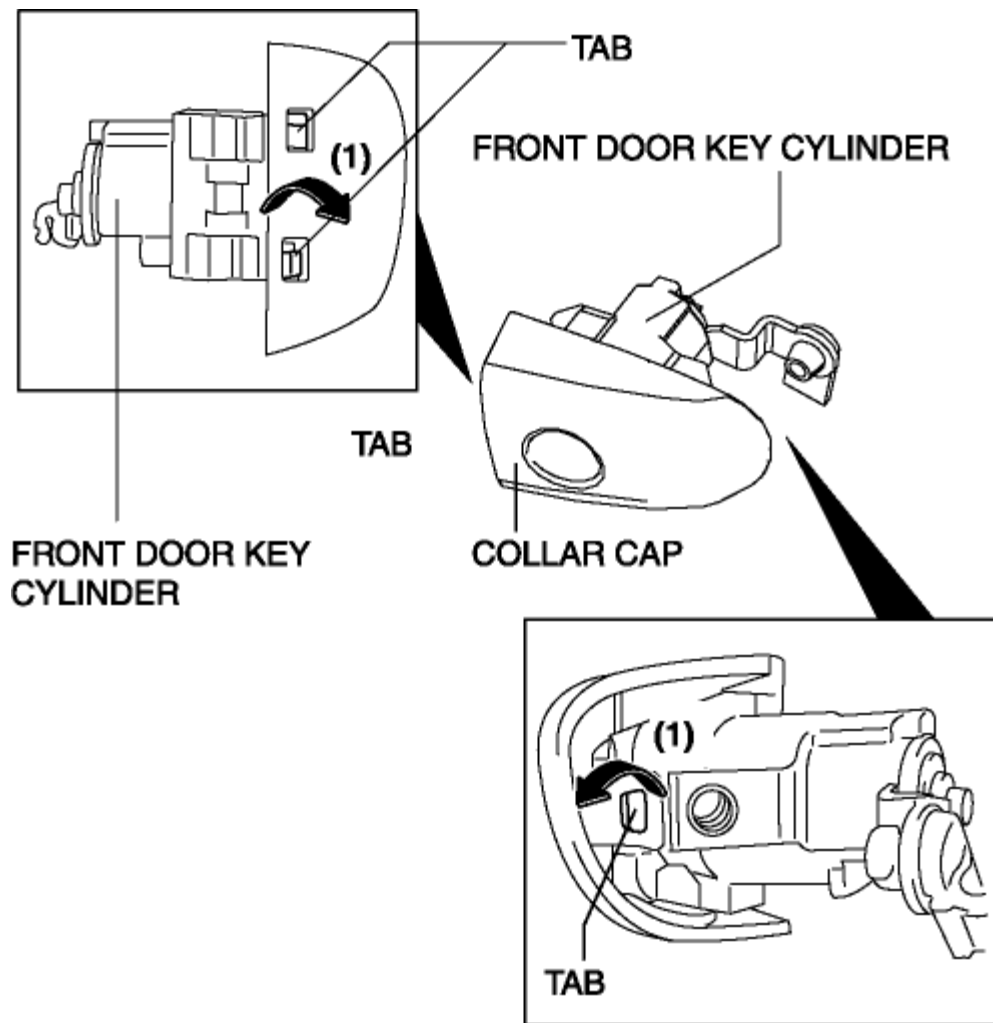
FRONT OUTER HANDLE BRACKET



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