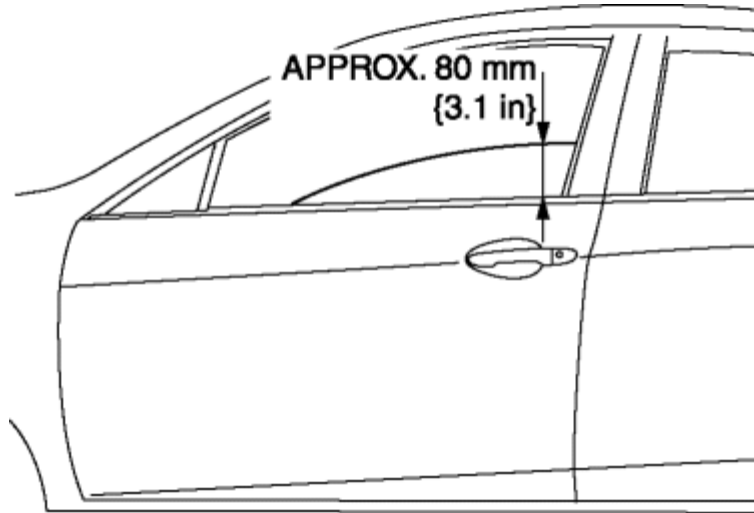


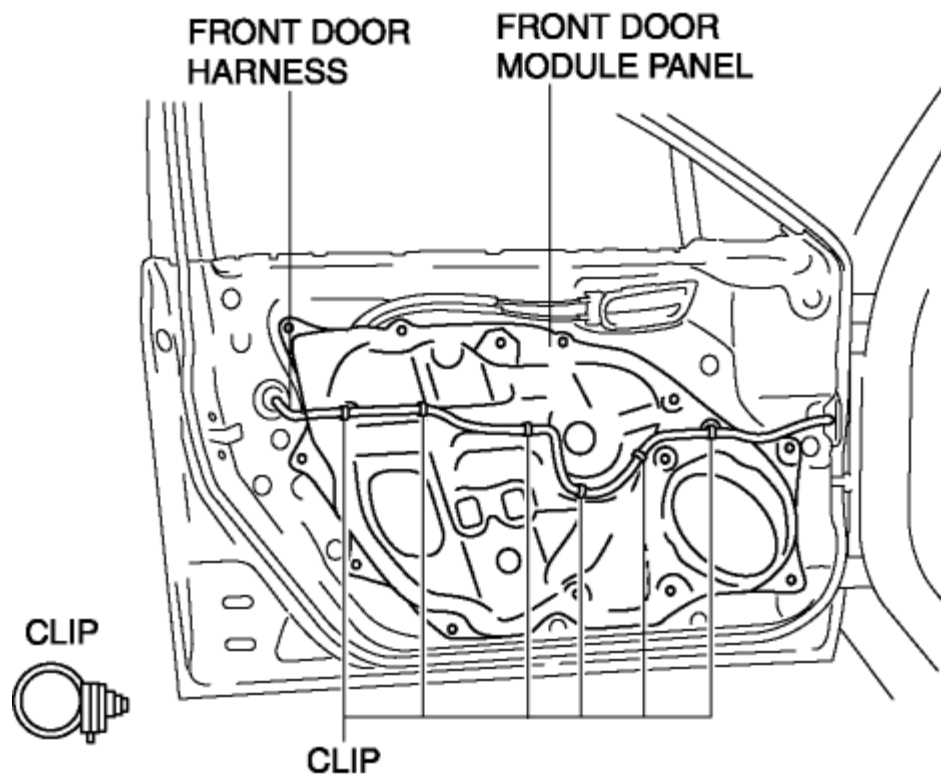
## 2012 - Mazda6 - Body and Accessories

### FRONT DOOR MODULE PANEL REMOVAL/ INSTALLATION

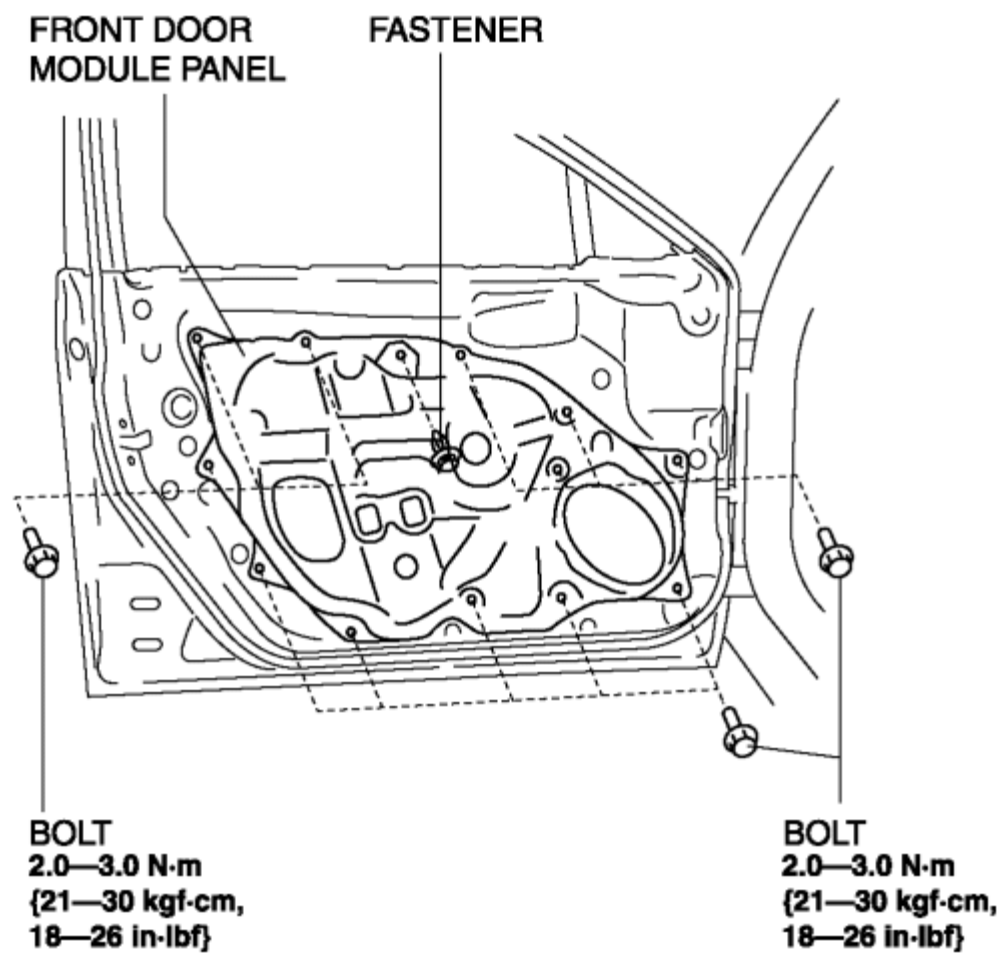
1. To access the glass installation bolt, position the front door glass so that the distance from the top of the front door glass to the upper part of the front beltline molding is **approx. 80 mm { 3.1 in}** .



2. Disconnect the negative battery cable.
3. Remove the following parts:
  - a. Inner garnish (See [INNER GARNISH REMOVAL/ INSTALLATION.](#))
  - b. Front door trim (See [FRONT DOOR TRIM REMOVAL/ INSTALLATION.](#))
  - c. Front door speaker (See [FRONT DOOR SPEAKER REMOVAL/ INSTALLATION.](#))
  - d. Front door glass (See [FRONT DOOR GLASS REMOVAL/ INSTALLATION.](#))
  - e. Pressure sensor connector (See [PRESSURE SENSOR REMOVAL/ INSTALLATION.](#))
4. Remove the clips securing the front door wiring harness from the front door module panel.



5. Remove the bolts.



6. Remove the fastener.

7. Remove the front door module panel.

8. Remove the front power window motor. (See [POWER WINDOW MOTOR REMOVAL/ INSTALLATION](#).)
9. Remove the front power window regulator. (See [FRONT POWER WINDOW REGULATOR REMOVAL/ INSTALLATION](#).)
10. Install in the reverse order of removal.

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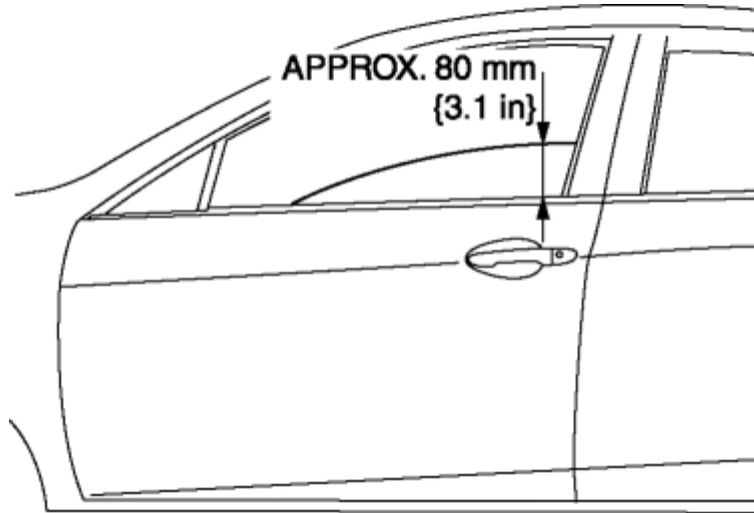
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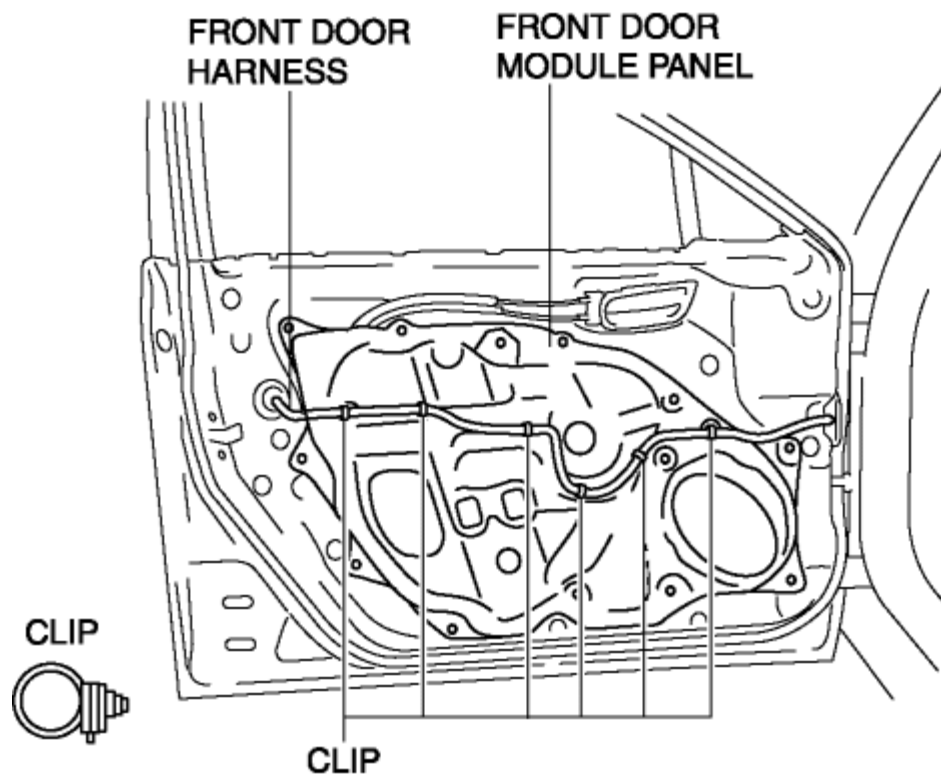
## 2012 - Mazda6 - Body and Accessories

### FRONT DOOR MODULE PANEL REMOVAL/ INSTALLATION

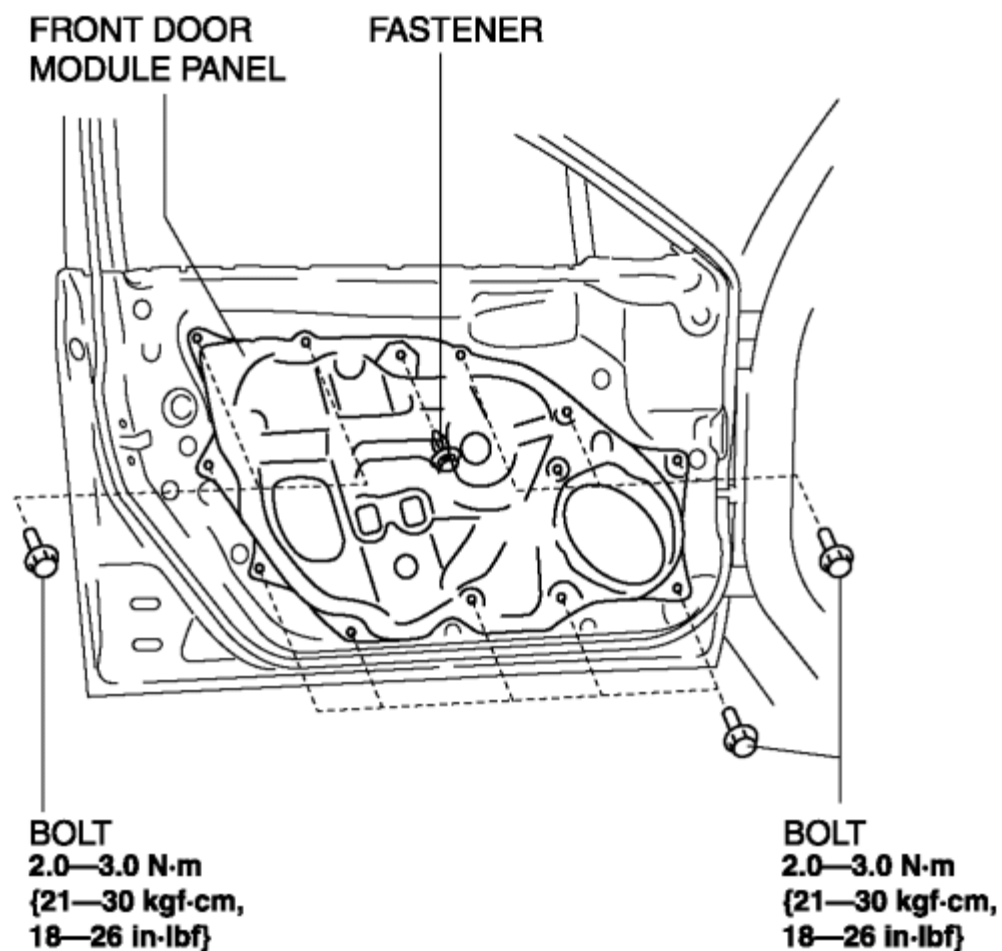
1. To access the glass installation bolt, position the front door glass so that the distance from the top of the front door glass to the upper part of the front beltline molding is **approx. 80 mm {3.1 in}**.



2. Disconnect the negative battery cable.
3. Remove the following parts:
  - a. Inner garnish (See [INNER GARNISH REMOVAL/ INSTALLATION.](#))
  - b. Front door trim (See [FRONT DOOR TRIM REMOVAL/ INSTALLATION.](#))
  - c. Front door speaker (See [FRONT DOOR SPEAKER REMOVAL/ INSTALLATION.](#))
  - d. Front door glass (See [FRONT DOOR GLASS REMOVAL/ INSTALLATION.](#))
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